Printing date 09.10.2013

according to NOHSC:2011 (2003) / ISO 11014 Version number 8

Safety data sheet

Revision: 09.10.2013

Hazardous according to criteria of Australian Safety and Compensation Council

1 Identification of the substance/mixture and of the company/undertaking

· Product identifier

- · Trade name: Hilti HIT-RE 500
- · Container size 330 ml, 500 ml, 1400 ml
- \cdot Relevant identified uses of the substance or mixture and uses advised against
- \cdot Sector of Use Building and construction work
- · Application of the substance / the preparation Adhesive mortar for rebar and anchor fastenings in solid concrete

· Details of the supplier of the safety data sheet

· Manufacturer/Supplier:

Hilti (Aust.) Pty. Ltd. Level 5, 1G Homebush Bay Drive Rhodes N.S.W. 2138 Australia Phone: 131 292 Fax: 1300 135 042 Email: serviceaustralia@hilti.com

· Informing department:

anchor.hse@hilti.com see section 16 • **Emergency telephone number:** Schweizerisches Toxikologisches Informationszentrum - 24 h Service Tel.: 0041 / 44 251 51 51 (international)

Hilti (Aust.) Pty. Ltd. Phone: 131 292 Fax: 1300 135 042

2 Hazards identification

GHS05 corrosion

Classification of the substance or mixture

Skin Corr. 1A H314 Causes severe skin burns and eye damage.

GHS09 environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.

GHS07

H317 May cause an allergic skin reaction.

Skin Sens. 1 • Label elements

- GHS label elements The product is classified and labelled according to the Globally Harmonized System (GHS).
- · Hazard pictograms



· Signal word Danger

• **Hazard-determining components of labelling:** m-Xylylenediamine reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700)

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Trade name: Hilti HIT-RE 500

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1	ct: bisphenol-F epichlorhydrin resin, $MW \le 700$
Hazard staten	
	evere skin burns and eye damage.
	e an allergic skin reaction.
H411 Toxic to	aquatic life with long lasting effects.
Precautionary	statements
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P260	Do not breathe vapours.
P303+P361+P3	53 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P3	38 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
Results of PB7 PBT: Not appl vPvB: Not app	
PBT: Not appl	icable. licable.
PBT: Not appl vPvB: Not app Additional inf	icable. licable.
PBT: Not appl vPvB: Not app Additional info	icable. licable. ormation: lti HIT ertaining to particular dangers for man and environment: A
PBT: Not appl vPvB: Not app Additional inf differentiation p H315 Causes sl	icable. licable. ormation: lti HIT ertaining to particular dangers for man and environment: A kin irritation.
PBT: Not appl vPvB: Not app Additional information p H315 Causes sh H319 Causes sh	icable. licable. ormation: lti HIT ertaining to particular dangers for man and environment: A
PBT: Not appl vPvB: Not app Additional information p H315 Causes st H319 Causes so H317 May cause	icable. licable. ormation: lti HIT ertaining to particular dangers for man and environment: A kin irritation. erious eye irritation.
PBT: Not appl vPvB: Not app Additional information p H315 Causes st H319 Causes so H317 May cause H411 Toxic to	icable. licable. ormation: Iti HIT ertaining to particular dangers for man and environment: A kin irritation. erious eye irritation. se an allergic skin reaction. aquatic life with long lasting effects.
PBT: Not appl vPvB: Not app Additional inf differentiation p H315 Causes st H319 Causes st H317 May cause H317 May cause H311 Toxic to Information p	icable. licable. ormation: lti HIT ertaining to particular dangers for man and environment: A kin irritation. erious eye irritation. se an allergic skin reaction.
PBT: Not appl vPvB: Not app Additional information p H315 Causes st H319 Causes st H317 May cause H411 Toxic to Information p H314 Causes st	icable. licable. ormation: Iti HIT ertaining to particular dangers for man and environment: A kin irritation. erious eye irritation. se an allergic skin reaction. aquatic life with long lasting effects. ertaining to particular dangers for man and environment: B

3 Composition/information on ingredients

· Chemical characterization: Mixtures

· Description:

*

2-component-foilpack, contains:

Component A: Epoxy resin, Reactive diluent, inorganic filler

Component B: Amine hardener, inorganic filler

Mixture of the substances listed below with harmless additions.

· Dangerous components: .

· Dangerous	components A:	
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin	25-50%
	(number average molecular weight = 700)	
	Aquatic Chronic 2, H411; 🚸 Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	
28064-14-4	Reaction product: bisphenol-F epichlorhydrin resin, MW ≤ 700	10-25%
	Aquatic Chronic 2, H411; () Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1, H317; H401	
16096-31-4	1,6-bis(2,3-epoxypropoxy)hexane	10-25%
	() Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1, H317; H402; Aquatic Chronic 3, H412	
30499-70-8	Trimethylolpropane, (chloromethyl)oxirane polymer	2.5-10%

· Dangerous components B:

1477-55-0 m-Xylylenediamine	30-40%
Skin Corr. 1A, H314; Eye Dam. 1, H318; Acute Tox. 4, H302; Acute Tox. 4, H312; Ac Tox. 4, H332; Skin Sens. 1, H317; H402; Aquatic Chronic 3, H412	zute

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• Additional information For the wording of the listed risk phrases refer to section 16.

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4 First aid measures

- · Description of first aid measures
- · General information Instantly remove any clothing soiled by the product.
- \cdot After inhalation
- Take affected persons into the open air and position comfortably
- Seek medical treatment in case of complaints.
- After skin contact Instantly wash with water and soap and rinse thoroughly. If skin irritation persist, call a physician. After eye contact
- Seek immediate medical advice.
- Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
- Protect unharmed eye.
- Seek medical treatment.
- · After swallowing
- Do not induce vomiting; immediately call for medical help. Rinse the mouth with water immediately
- Information for doctor
- · Information for doctor
- \cdot Most important symptoms and effects, both acute and delayed Allergic reactions
- **Indication of any immediate medical attention and special treatment needed** No further relevant information available.

5 Firefighting measures

- · Extinguishing media
- Suitable extinguishing agents Water spray, carbon dioxide (CO2), carbon dioxide blanket, foam, or dry powder.
- For safety reasons unsuitable extinguishing agents Water with full jet.
- Special hazards arising from the substance or mixture Can be released in case of fire Nitrogen oxides (NOx)

Carbon monoxide (CO)

- Under certain fire conditions, traces of other toxic gases cannot be excluded.
- · Advice for firefighters
- · Protective equipment: In the event of fire, wear self contained breathing apparatus

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away. Wear protective clothing. Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. **Environmental precautions:** Do not allow product to reach sewage system or water bodies. Do not allow to enter the ground/soil. · Methods and material for containment and cleaning up: Collect mechanically. Clean the accident area carefully; suitable cleaners are: organic solvent Dispose of contaminated material as waste according to item 13. **Reference to other sections** See Section 7 for information on safe handling See Section 8 for information on personal protection equipment. See Section 13 for information on disposal.

7 Handling and storage

· Handling

- Precautions for safe handling
- The usual precautionary measures should be adhered to general rules for handling chemicals.
- Take note of emission threshold.

Use only in well ventilated areas.



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- Check the expiry date: see imprint on manifold (month/year). Do not use expired mortar!
- · Information about protection against explosions and fires: Keep ignition sources away Do not smoke.
- · Conditions for safe storage, including any incompatibilities
- · Storage
- Requirements to be met by storerooms and containers: Keep in a cool, dry and dark place; 5 °C to 25 °C.
- · Information about storage in one common storage facility: Store away from foodstuffs.
- \cdot Further information about storage conditions: Protect from heat and direct sunlight.

· Storage class

As per VCI (1991) storage classification concept.

8 A

· Specific end use(s) Adhesive mortar for rebar and anchor fastenings in solid concrete

8 Exposure controls/personal protection

Control parameters

Components with limit values that require monitoring at the workplace:

The product has a pasty consistency. Exposure limit values for respirable dusts ar not relevant for this product.

1477-55-0 m-Xylylenediamine (25-50%)

NES (Australia) 0.1* mg/m³

Sk;*Peak limitation

· Additional information: The lists that were valid during the compilation were used as basis.

· Exposure controls

· Personal protective equipment

General protective and hygienic measures

- The usual precautionary measures should be adhered to general rules for handling chemicals.
- Take off immediately all contaminated clothing

Wash hands during breaks and at the end of the work.

- Store protective clothing separately.
- Avoid contact with the eyes and skin.

Do not eat, drink or smoke while working.

Use skin protection cream for preventive skin protection.

Clean skin thoroughly immediately after handling the product.

Ensure that washing facilities are available in the work place.

Do not carry cleaning cloths impregnated with the product in trouser pockets.

Keep away from foodstuffs, beverages and food.

· Breathing equipment:

Not necessary if room is well-ventilated.

In case of brief exposure or low pollution use breathing filter apparatus. In case of intensive or longer exposure use breathing apparatus that is independent of circulating air.

· Recommended filter device for short term use: Filter AX

· Protection of hands:



Protective gloves

EN 374 / EN 388

Avoid direct contact with the chemical/ the product/ the preparation by organizational measures.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- Material of gloves
- Nitrile rubber, NBR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

• Penetration time of glove material

- The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.
- As protection from splashes gloves made of the following materials are suitable: Nitrile rubber, NBR
- \cdot Not suitable are gloves made of the following materials:
- Natural rubber, NR Leather gloves

Strong gloves

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Tightly sealed safety glasses.

Gauze goggles Face protection EN 166 / EN 170 • **Body protection:**

R

Protective work clothing.

9 Physical and chemical properties

· Information on basic physical and c	chemical properties
· General Information	
· Appearance:	
Form:	pasty
Colour:	Component A: grey
	Component B: red
	Mixture: red
· Odour:	Amine-like
· Odour threshold:	Not determined
· pH-value:	Component A: 7
pri viliaci	Component B: 11,5
	Mixture: 11,5
· Change in condition	
Melting point/Melting range:	Not determined
Boiling point/Boiling range:	$> 200 ^{\circ}\text{C}$
· Flash point:	> 100 °C (DIN 53213)
· Inflammability (solid, gaseous)	Not determined
• • • • •	
Ignition temperature:	Not determined
Decomposition temperature:	Not determined
· Self-inflammability:	Product is not selfigniting.
· Danger of explosion:	Product is not explosive.
· Critical values for explosion:	
Lower:	Not determined
Upper:	Not determined
· Vapour pressure at 20 °C:	0.04 hPa
· Density	Component A: 1.5 g/cm ³ (DIN 51757)
	Component B: 1.4 g/cm^3 (DIN 51757)
	Not determined
· Relative density	Not determined
· Vapour density	Not determined
· Evaporation rate	Not determined
· Solubility in / Miscibility with	
Water:	Unsoluble
· Partition coefficient (n-octanol/wate	er): Not determined
Viscosity:	
dynamic at 20 °C:	50 Pa.s (DIN 53788)
kinematic at 20 °C:	> 20 s (DIN 53211/4)
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Solvent content:		
Organic solvents:	0 %	
Water:	0 %	
Other information	No further relevant information available.	

10 Stability and reactivity

- · Reactivity
- · Chemical stability
- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- \cdot Possibility of hazardous reactions No dangerous reactions known
- · Conditions to avoid No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known

11 Toxicological information

· Information on toxicological effects

· Acute toxicity:

· LD/LC50 values that are relevant for classification:

1477-55-0 m-Xylylenediamine		
Oral	LD50	1040 mg/kg (rat)
	LD50	1040 mg/kg (rat) 2000 mg/kg (rabbit)
Inhalative	LC50/4h	2.4 mg/l (rat)

· Primary irritant effect:

• on the skin: Strong caustic effect on skin and mucous membranes.

- \cdot on the eye:
- Strong caustic effect.

Strong irritant with the danger of severe eye injury.

• Sensitization: Sensitization possible by skin contact.

· CMR effects (carcinogenity, mutagenicity and toxicity for reproduction) None

12 Ecological information

25068-38-	-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700)	
EC50/48h	9.4 mg/l (Algae)	
	1.7 mg/l (magna daphnia)	
EC50/96h	1.2 mg/l (fish)	
28064-14-	4 Reaction product: bisphenol-F epichlorhydrin resin, MW ≤ 700	
EC50/48h	9.4 mg/l (Algae)	
	1.7 mg/l (magna daphnia)	
EC50/96h	1.5 mg/l (fish)	
16096-31-	-4 1,6-bis(2,3-epoxypropoxy)hexane	
EC50/48h	23.1 mg/l (Algae)	
	39 mg/l (magna daphnia)	
EC50/96h	17.1 mg/l (fish)	
1477-55-0) m-Xylylenediamine	
EC50/48h	12 mg/l (Algae)	
	15.2 mg/l (magna daphnia)	
EC50/96h	75 mg/l (fish)	



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- · Behaviour in environmental systems:
- Bioaccumulative potential No further relevant information available.
- Mobility in soil No further relevant information available.
- · Ecotoxical effects:
- · Remark: Toxic for fish
- · Additional ecological information:
- According to recipe contains the following heavy metals and compounds according to EC guideline NO. 76/464 EC:
- None

· General notes:

- Avoid transfer into the environment.
- The product contains materials that are harmful to the environment.
- Also poisonous for fish and plankton in water bodies.
- Toxic for aquatic organisms
- Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water.
- · Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

\cdot Waste treatment methods

· Recommendation

Must not be disposed of together with household garbage. Do not allow product to reach sewage system. Hand over to disposers of hazardous waste.

Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations.

· European waste catalogue

08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27* paint, inks, adhesives and resins containing dangerous substances

· Uncleaned packagings:

· Recommendation:

Disposal must be made according to official regulations.

Dispose of packaging according to regulations on the disposal of packagings.

Empty packs: May be disposed via the local Green Dot collecting system or EAK waste material code 150102 (plastic packaging materials)

UN-Number	
ADG, IMDG, IATA	3259 / PG II
, ,	3077 / PG III
UN proper shipping name	
ADG	AMINES, SOLID, CORROSIVE, N.O.S. (m-Xylylenediamine)
	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.
	(Bisphenol A/F Epoxy Resin)
IMDG, IATA	AMINES, SOLID, CORROSIVE, N.O.S (m-Xylylenediamine)
	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S
	(Bisphenol A/F Epoxy Resin)
Transport hazard class(es)	
ADG	
Class	8 Corrosive substances
	9 Miscellaneous dangerous substances and articles.
IMDG, IATA	
Class	8
	9
Label	8
	9



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Packing group	
· ADG, IMDG, IATA	3259 / PG II
	3077 / PG III
Environmental hazards:	
Marine pollutant:	yes
Special precautions for user	Not applicable.
EMS Number:	F-A, S-B
	F-A, S-F
Transport in bulk according to Annex	II of
MARPOL73/78 and the IBC Code	Not applicable.
Transport/Additional information:	
ADG	
Limited quantities (LQ)	3259 / 1 kg
	3077 / 5 kg
Tunnel restriction code	Е
IMDG	
Remarks:	Limited Quantity (LQ):
	1 kg
	5 kg
ΙΑΤΑ	
Remarks:	Packing Instruction No.
	UN 3259: 859
	UN 3077: 956
	All packed in one
HS-Code:	3214 10 10: Glaziers' putty, grafting putty, resin cements, caulking compounds and other mastics

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture

· Australian Inventory of Chemical Substances

All ingredients are listed.

· Standard for the Uniform Scheduling of Drugs and Poisons

None of the ingredients is listed.

· National regulations

The product is subject to classification in accordance with the prevailing version of the regulations on hazardous materials.

Council Directive 89/391/EEC of 12 June 1989 on the introduction of measures to encourage improvements in the safety and health of workers at work. Article 12 Training of workers

· Information about limitation of use: Employment restrictions concerning young persons must be observed.

· Other regulations, limitations and prohibitive regulations

- · Substances of very high concern (SVHC) according to REACH, Article 57 None
- · Chemical safety assessment: not required.

16 Other information

These data are based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Relevant phrases

- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.

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H331 Harmful if inhaled.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.
· Department issuing data specification sheet:
Hilti Entwicklungsgesellschaft mbH
Hiltistrasse 6
D-86916 Kaufering
Tel.: +49 8191 906310
Fax: +49 8191 90176310
e-mail: anchor.hse@hilti.com
· Contact: Mechthild Krauter
· Abbreviations and acronyms:
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods
by Road)
IMDG: International Maritime Code for Dangerous Goods IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
• * Data compared to the previous version altered.
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